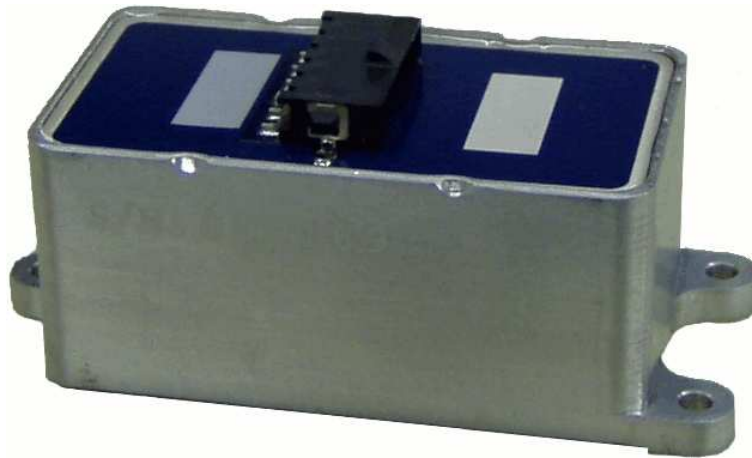




Pro Gyro®
PRO-152-2A
PRO-152-3A

Owner's Manual



1. Introduction

Watson Industries has been designing and manufacturing solid-state gyros since 1980. They have now produced a new series of rate gyros, the Pro Gyro®. This breakthrough new gyro is built to be a VSG replacement and much more. Based on proven technology, this gyro is built under AS9100 quality standards with many new features.

2. Description

The Pro Gyro® is a solid state, single-axis, angular rate sensor. A vibrating structure detects angular rotation about the sensitive axis by sensing changes in the vibration pattern produced by Coriolis forces acting upon the gyro element. A sophisticated detection circuit then produces a DC voltage output proportional to the rate of rotation.

The Pro Gyro® has enhanced performance for acceleration insensitivity; low mounting sensitivity and excellent vibration rejection. Features that are standard for the Pro Gyro® include available rate ranges up to 475 degrees per second, internal power regulation for power input between 8 volts and 45 volts, EMI and RFI protection, and a case mounted connector.

This gyro has a Built In Test (BIT) output. This connection presents 5 volts DC when the unit is on and within normal operating parameters. This BIT function will detect almost all defects in the operation of the gyro plus it indicates as a fault when the gyro temperature exceeds its normal operating range.

3. Characteristics

3.1 Electrical

The input range, sensitivity, and resolution for different bipolar versions of the Pro Gyro® PRO-152 are given in Table 1.

Part Number	Rate Input Range %s	Nominal Scale Factor		Resolution (%s)	Voltage Range for Full Scale Rate*	Voltage Zero Rate
		mV/%s	%s/V			
PRO-152-2A	±400	6.25	160	0.2	0 to 5 V	2.5V
PRO-152-3A	±400	12.5	80	0.1	±5 V	0V

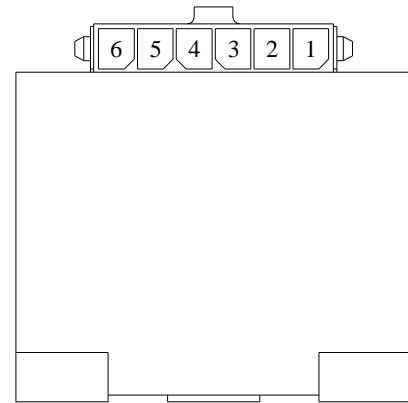
Additional scale factors available on request.

*Note: Some over range signal is available.

Table 1

Connector Pin-outs:

Pin	Description
1	Built In Test (BIT) Output
2	Signal Ground (Connected internally to Pin 5)
3	+2.5 Voltage Reference Output
4	Angular Rate Output
5	Power Ground
6	+8 to +45V Supply



Optional Wire Bundle (Flying Leads):

To order a Pro Gyro® with optional wire bundle, add a 'W' to the end of the part number. For example: PRO-152-3AW.



Wire Color	Wire size	Description
Red	24 awg extruded TFE	+8 to +45V Supply
Black	24 awg extruded TFE	Power Ground
Blue	24 awg extruded TFE	Angular Rate Output
Orange	24 awg extruded TFE	+2.5 Voltage Reference Output
Green	24 awg extruded TFE	Signal Ground (Connected internally to Power Ground)
Yellow	24 awg extruded TFE	Built In Test (BIT) Output

Figure 1: Electrical Interface

3.2 Pro Gyro® Specifications

Angular Rate

Range:	±400°/sec	
Resolution:	0.1°/sec (Typical)	See table 1 above
Analog Scale Factor:	12.5mV/°/sec (Typical)	See table 1 above
Scale Factor Accuracy:	0.2%	At constant room temperature
Scale Factor Temp Coefficient:	0.5%	Over temperature range
Bias: At room temp	±0.2°/sec	At room temp
Bias: Zero Bias	±0.2°/sec	Run-To-Run variation
Bias: Over Temp Range	±0.5°/sec	
Warmup Drift:	±1.2°/sec	
Non-Linearity:	< 0.03%	Full scale range
Bandwidth:	40 Hz	
Noise:	< 0.6°/sec rms	1 Hz to 100 Hz

Environmental

Temperature: Operating	-40°C to +85°C	
Temperature: Storage	-55°C to +85°C	
Vibration: Operating	5g rms	20Hz to 2kHz
Vibration: Survival	10g rms	20Hz to 2kHz
Shock: Survival	500g	10ms ½ sine wave

Electrical

Input Power:	8 to 45 VDC	Reverse Protected
Input Current:	60mA at 12V	0.7W
Analog Output	±5VDC (Typical)	See table 1 above
Output Impedance:	1000 Ohm	5%

Physical

Size: Including Mounting Flanges	1.2"W x 2.8"L x 1.2"H	30 x 71 x 30 (mm)
Weight:	2.2 oz	60g
Connection:	Amp 1445057-6 Connector (6 pin)	Mating Connector Incl. Wire bundle optional
Life:	> 100,000 Hours MTBF	20 years shelf life

- Specifications are subject to change without notice.
- This product may be subject to export restrictions. Please consult the factory.

3.3 Mating Connector

The Pro Gyro® mating connector is made by Amp-Tyco Electronics. One mating connector is included with each sensor. Each connector consists of two parts: the connector receptacle and the receptacle contacts (Qty 6). Additional connectors may be purchased from Amp-Tyco Electronics or electronics vendors such as Digikey and Mouser.

Connector Receptacle Housing:		26-30 AWG Contacts (Qty 6):	
Vendor	Part Number	Vendor	Part Number
AMP-Tyco	1445022-6	AMP-Tyco	1794611-1
Digikey	A30262-ND	Digikey	A33279-ND
Mouser	571-14450226	Mouser	571-7946111

3.4 Mounting

The physical dimensions of the unit are shown in Figure 2. A three-point mounting is provided on the case of the unit. The gyro is to be attached by three # 4 screws (or 3 mm) through the 0.120" holes in the mounting feet. To avoid distortion, the gyro must be attached to a clean, flat surface, and the fasteners must be tightened evenly.

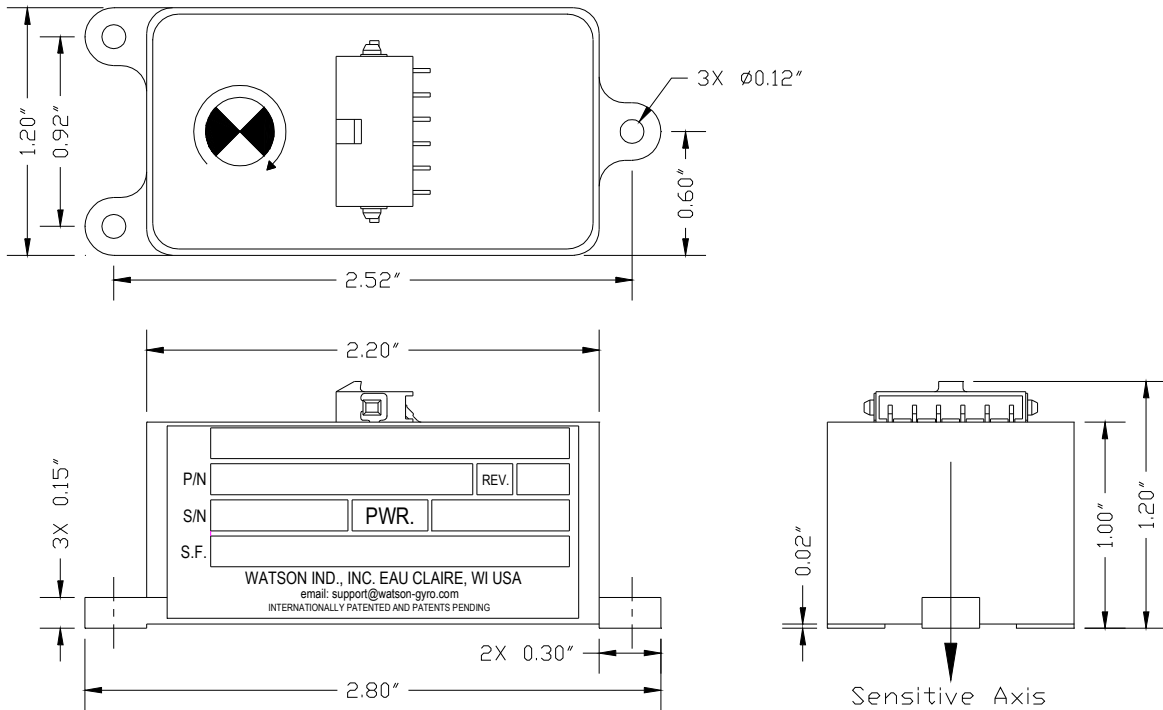


Figure 2: Dimensions

This gyro can serve as a replacement for the VSG – manufactured by British Aerospace. To facilitate this process, we offer an adapter plate as an option.

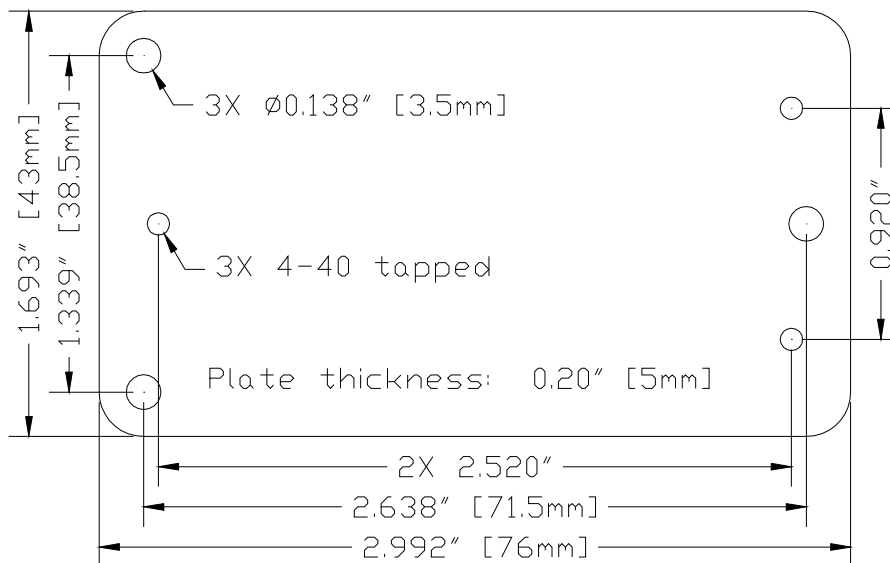


Figure 3: Optional VSG Adapter Plate

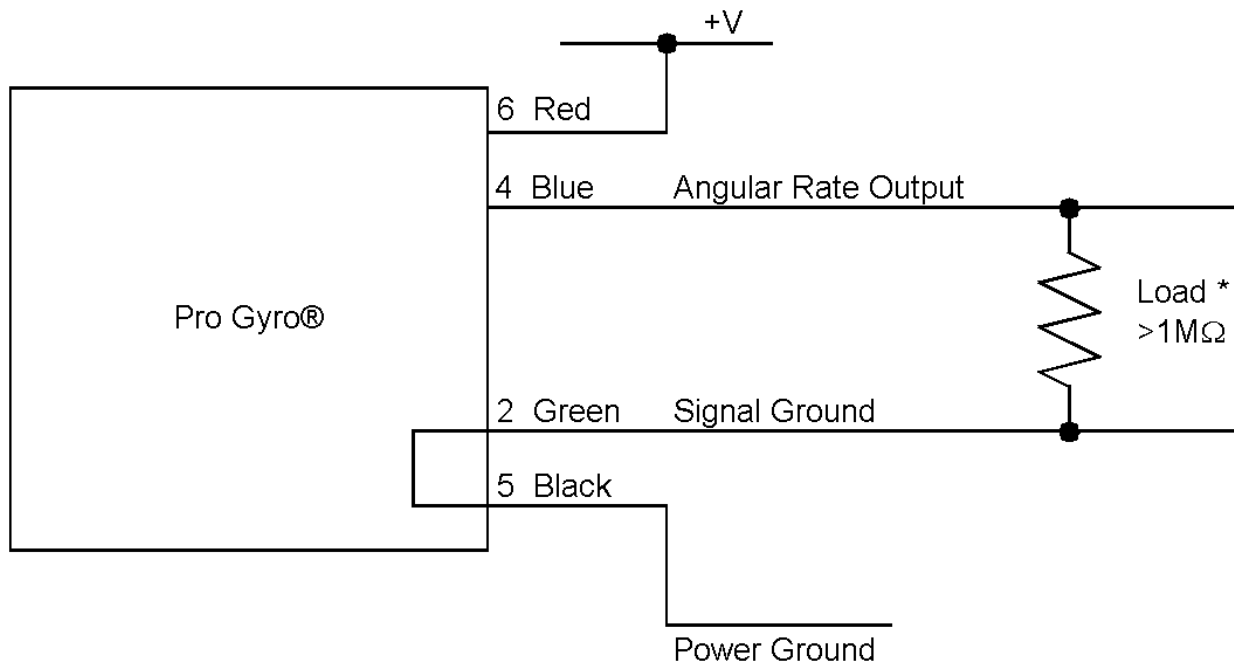
4. Constraints

The case of the Pro Gyro® is splash resistant, but not hermetically sealed. Avoid prolonged exposure to moisture.

The power ground is already connected internally to the signal ground. Do not connect the ground wires externally.

The Pro Gyro® although of rugged design, is a sensitive instrument. Take care when handling it.

5. Typical Bipolar Operating Circuit

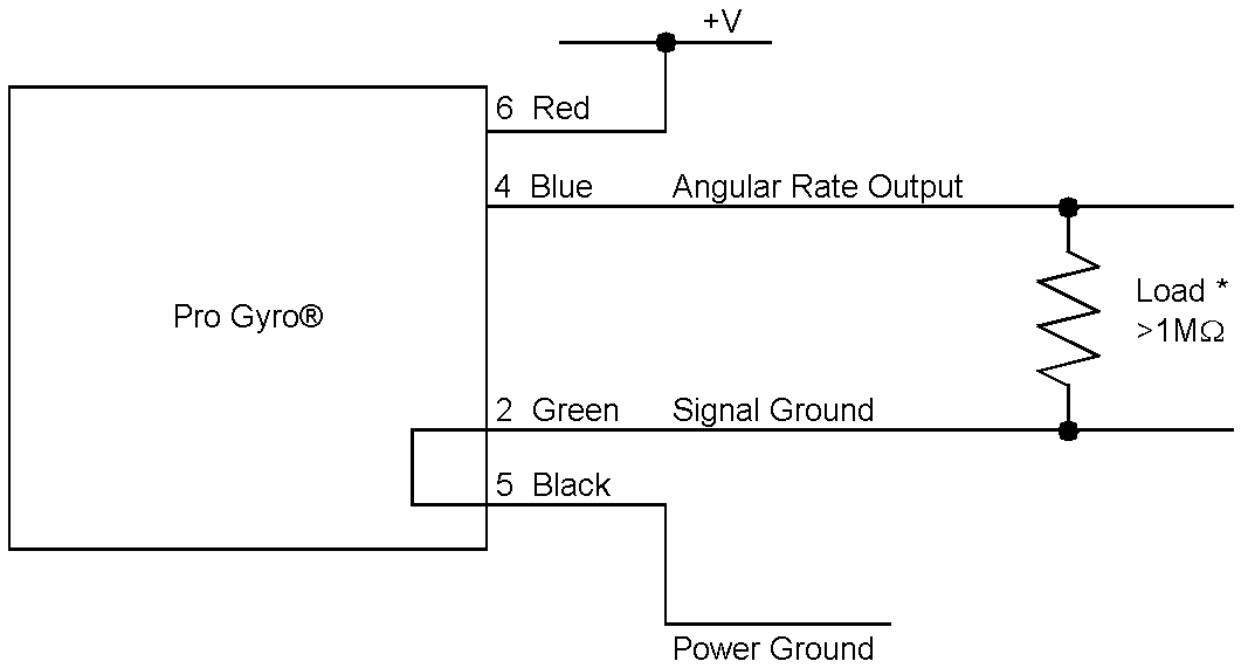


*Note: For Loads less than 1.0 M ohm, the scale of the output will be affected.

Zero rate = 0 VDC
+ Full Scale = +5.0 VDC
- Full Scale = -5.0 VDC

Figure 4: Typical Bipolar Configuration Referenced to Signal Ground

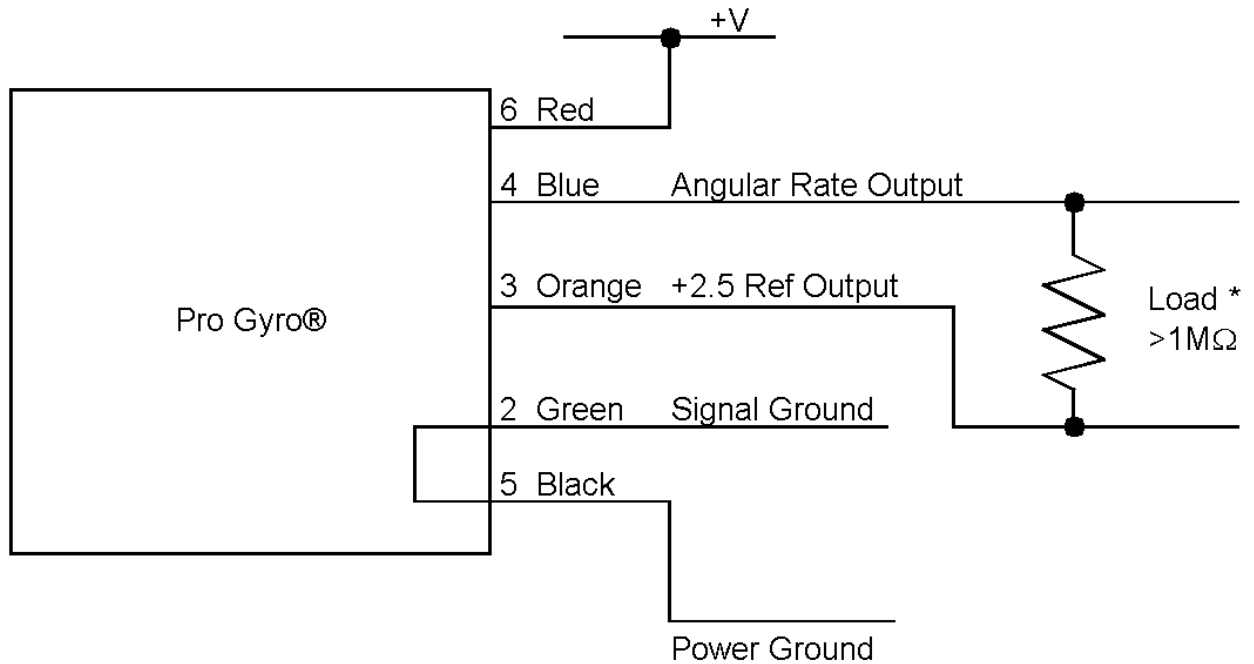
6. Typical Unipolar Operating Circuits



*Note: For loads less than 1.0 M ohm, the scale of the output will be affected.

Zero rate = ~2.5 VDC
+ Full Scale = +5.0 VDC
- Full Scale = 0.0 VDC

Figure 5: Typical Unipolar Configuration Referenced to Signal Ground



*Note: For loads less than 1.0 M ohm, the scale of the output will be affected.

Zero rate = 0.0 VDC
 + Full Scale = +2.5 VDC
 - Full Scale = -2.5 VDC

Figure 6: Typical Unipolar Configuration Referenced to +2.5 V Reference Output

Warning

Rough handling, dropping, or miswiring this unit is likely to cause damage.

DISCLAIMER

The information contained in this manual is believed to be accurate and reliable; however, it is the user's responsibility to test and to determine whether a Watson Industries' product is suitable for a particular use.

Suggestion of uses should not be taken as inducements to infringe upon any patents.

WARRANTY

Watson Industries, Inc. warrants, to the original purchaser, this product to be free from defective material or workmanship for a period of two full years from the date of purchase. Watson Industries' liability under this warranty is limited to repairing or replacing, at Watson Industries' sole discretion, the defective product when returned to the factory, shipping charges prepaid, within two full years from the date of purchase. The warranty described in this paragraph shall be in lieu of any other warranty, express or implied, including but not limited to any implied warranty of merchantability or fitness for a particular purpose.

Excluded from any warranty given by Watson Industries are products that have been subject to abuse, misuse, damage or accident; that have been connected, installed or adjusted contrary to the instructions furnished by seller; or that have been repaired by persons not authorized by Watson Industries.

Watson Industries reserves the right to discontinue models, to change specifications, price or design of this product at any time without notice and without incurring any obligation whatsoever.

The purchaser agrees to assume all liabilities for any damages and/or bodily injury which may result from the use, or misuse, of this product by the purchaser, his employees or agents. The purchaser further agrees that seller shall not be liable in any way for consequential damages resulting from the use of this product.

No agent or representative of Watson Industries is authorized to assume, and Watson Industries will not be bound by any other obligation or representation made in connection with the sale and/or purchase of this product.

PRODUCT LIFE

The maximum expected life of this product is 20 years from the date of purchase. Watson Industries, Inc. recommends the replacement of any product that has exceeded the product life expectation.

SERVICE

Watson Industries, Inc. has no service outlets. All service is performed at the factory. In order to insure prompt service, prior to returning units for repair please call, write or fax:

Watson Industries, Inc.
3041 Melby Road
Eau Claire, WI 54703
ATTN: Service Department
Telephone: +1 715 839-0628
Fax: +1 715 839-8248
Email: support@watson-gyro.com
Internet: www.watson-gyro.com

All sensors returned under warranty will be repaired (or replaced at the sole option of Watson Industries) at no cost to the customer other than shipping charge from customer to Watson Industries (plus any export and transportation charges outside the United States).

In the case of units not under warranty, a flat repair fee will be charged. This fee can be determined by contacting Watson Industries. Modified units or those subjected to extreme abuse may be returned to the customer unrepaired.